



Assembly Instructions **Brighton Corner Arbour**

Code: 00036

V4 05 24

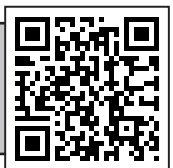


(W x D x H) 2.20m x 2.20m x 2.49m



ONLINE ASSEMBLY VIDEO AVAILABLE

Please scan the QR code or visit zestoutdoorlivingsupport.co.uk



PLEASE KEEP THESE INSTRUCTIONS

Every Zest product is unique because each piece of timber has its own distinctive, natural features



Zest is a leading timber specialist, designing and manufacturing award winning wooden garden products, crafted from natural slow-grown European redwood. Unlike man-made materials, timber is an entirely natural material, and each piece has its own distinctive qualities. So, owning a Zest timber product is like enjoying a unique slice of nature.

The benefits of slow grown timber:

“Trees grow slowly in the cold climate of Eastern Europe producing stronger and close grained timber ideal for making quality outdoor products.”



Natural and Unique



There may be variations in the timber's colour or shading, but these will fade away over time when exposed to sunlight.



The changing seasons in each year of growth create characteristics unique to each tree - and to every piece of timber. Branches create an embedded mark in the tree trunk, resulting in a knot. Knots are a unique and natural feature which tells the story of the tree.



Owing to timber's natural moisture content, variations in temperature and humidity can cause expansion and contraction and may result in cracks and splits in any product made from natural timber. Any cracks and splits in the timber grain will alter with the changing seasons. They do not compromise the strength and durability of the product - they just add to its unique character.



Most Zest products are pressure treated which protects the timber from rot for many years. Pressure treatment can result in a small amount of 'green spotting' on the surface of new timber caused by natural salts leaving the wood. This will fade away over time.

These visible changes are not a fault or a cause for concern and do not affect the structural integrity of the product. They are a result of how the timber matures and responds to its natural environment.

Ethically Sourced

Zest's slow grown European redwood is sourced from responsibly managed PEFC certified forests. This means forests are used in a way that maintains biodiversity, regeneration, and nature conservation. PEFC tracks certified timber from the forest to the final product giving complete confidence to the customer. www.pefc.co.uk



Replanting

Zest with its main supply partners is dedicated to replanting woodland and is collaborating on the nurture of wildlife habitats.

Advisory Notices

- Roofs are weather resistant and not guaranteed to be watertight unless otherwise stated.
- Items with enclosed storage or cupboard space are weather resistant and are not watertight unless otherwise stated.
- Be aware of trap hazards if a Zest product has moving parts.
- All products should be positioned on solid, level ground
- Anchor down products where applicable using appropriate fixings.
- Roofs are not weight bearing
- Sanitise all catering surfaces prior to use.

Brighton Corner Arbour Assembly Instructions

Requires: 2 person assembly.

Tools required: Adjustable Spanner, Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, 3mm Drill Bit, required in order for you to drill all screw holes before construction, tape measure.

Please take a few moments to check all pack contents listed

Brighton Corner Arbour Pack List			
Code	Item	Description	Quantity
08885	A	Notched Post	4
08886	B	Full Post	3
08887	C	Seat	2
08888	D	Table Leg	1
08889	E	Ring Beam	4
08890	F	Back Rest	2
08891	G	Table Top	1
08892	H	Back Panel	4
08893	J	Side Panel	4
08894	K	Arm Rest	2
08895	L	Diagonal Front Brace	2
08896	M	Rear Corner Brace	1
08897	N	Centre Brace	1
08898	O	Finial Support	1
08899	P	Finial	1
08900	Q	Roof Panel	4

12858 - Brighton Corner Arbour Fixings List		
Item	Description	Quantity
1	60mm Screws	104
2	40mm Bolts, Washers & Nuts	7

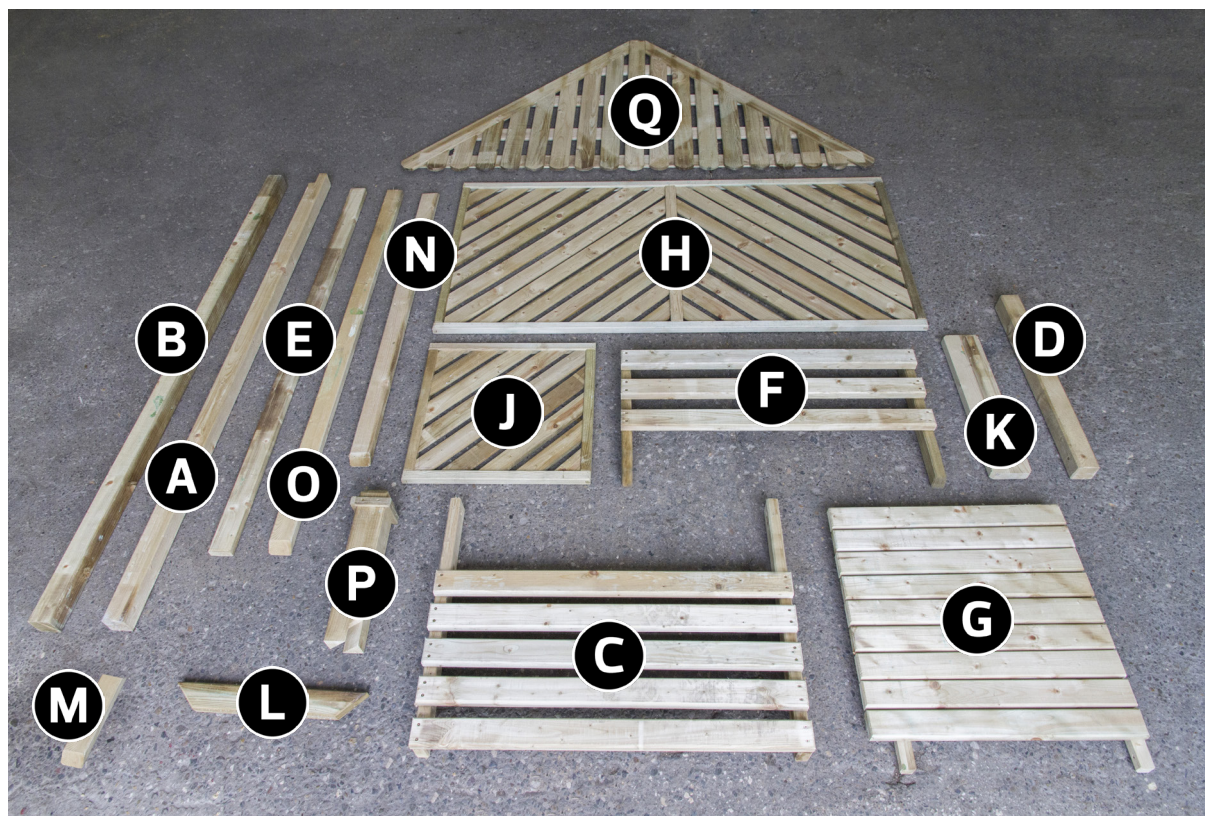
This product is made from pressure-treated timber. It should not be painted or coated with any other treatment until at least 6 months after purchase

Product Assembly Instructions

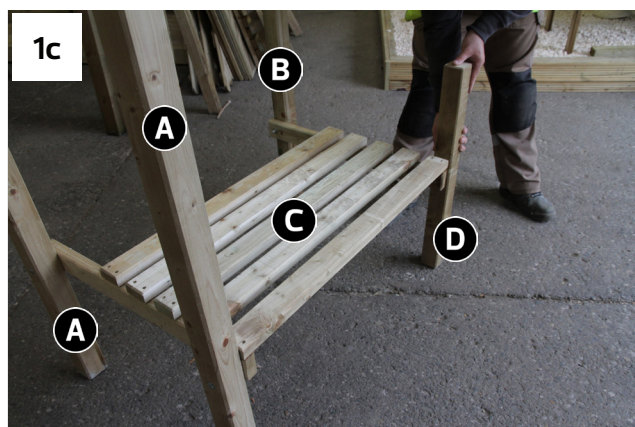
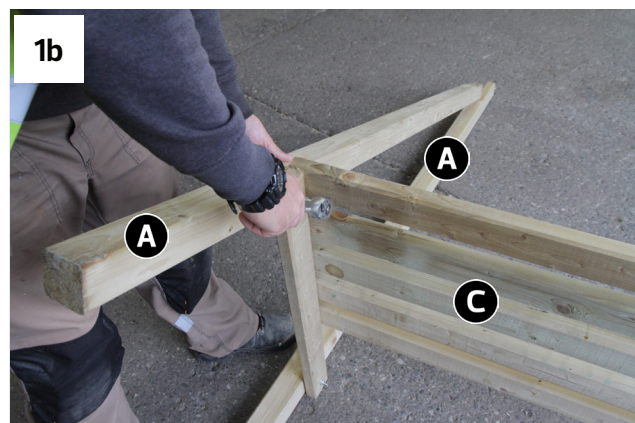
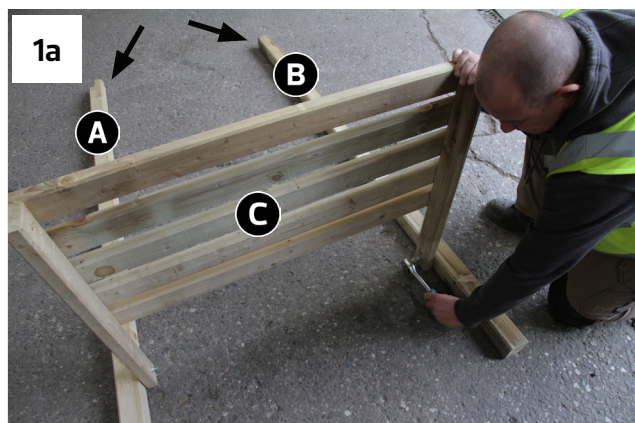
Requires 2 person assembly.

Tools required: Adjustable Spanner, Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, 3mm Drill Bit, required in order for you to drill all screw holes before construction, tape measure.

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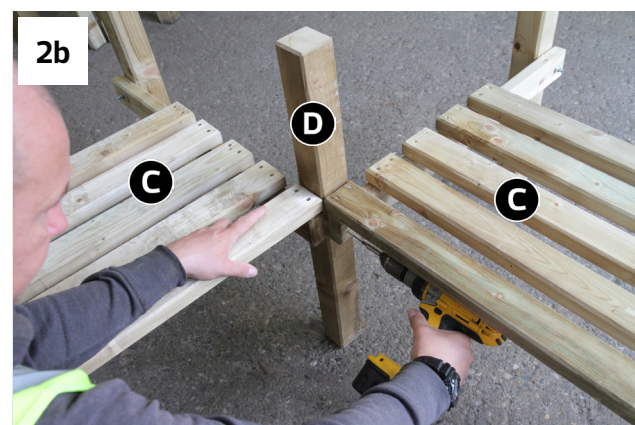
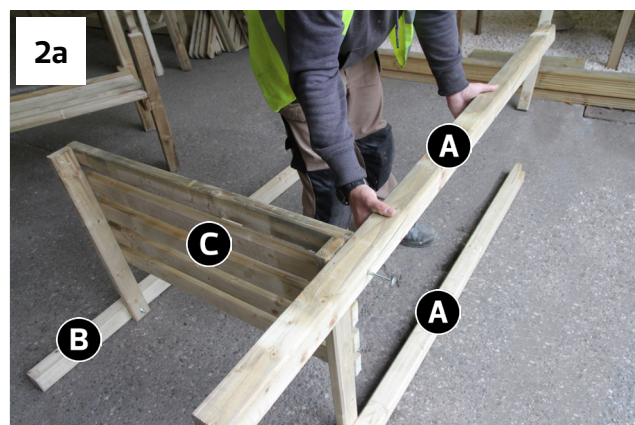


1

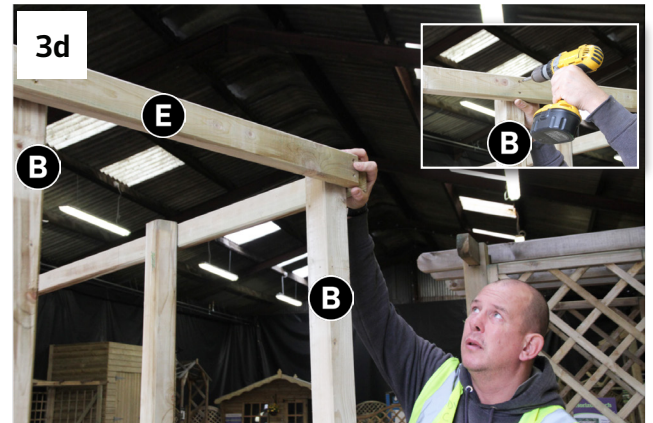
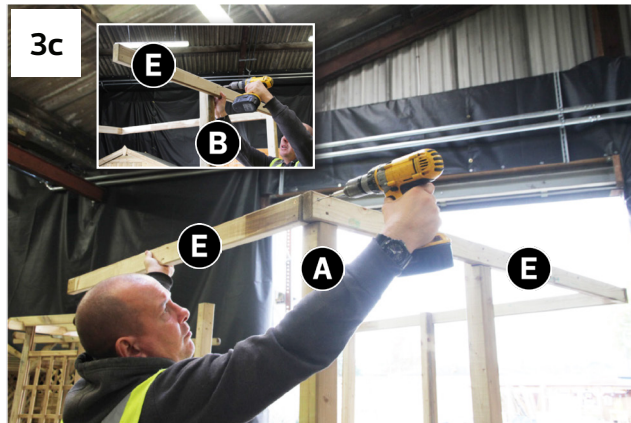
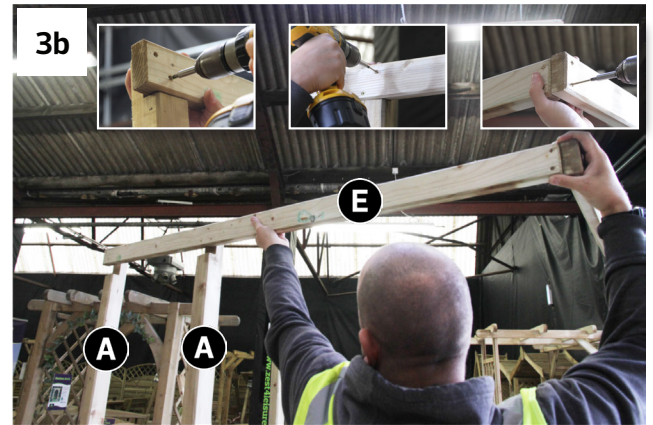


Attach 2x Notched Posts A and 1x Full Post B to seat C (ensure notches face outwards) using 3x Bolts, Washers & Nuts –1x per post. See Fig.1a & 1b.
Further attach Table Leg D to Seat C using 1x Bolt, Washer & Nut –See Fig.1c

2



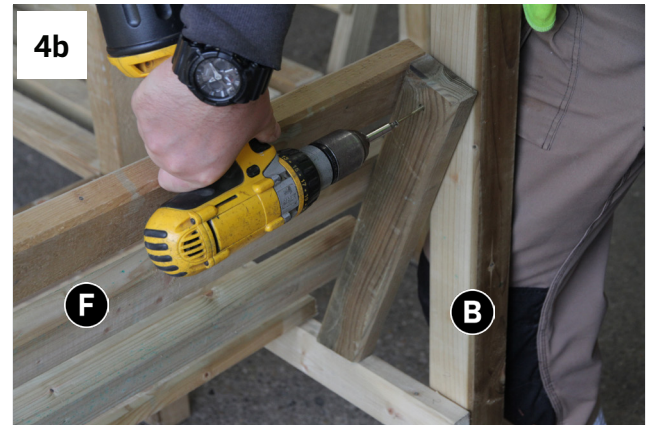
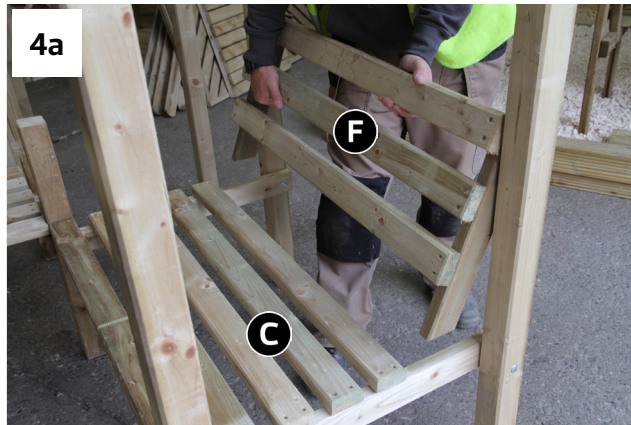
Attach 2x Notched Posts A and 1x Full Post B to remaining seat C (ensuring notches facing outwards) using 3x Bolts, Washers & Nuts –1x per post. See Fig.2a.
Attach seat and posts assembly to Table Leg D using 2x 60mm Screws –Fig.2b



Locate Ring Beam E into notches of Notched Posts A (right side front facing the arbour), flush with Notched Post A as shown in Fig.3a. Using Side Panel J to set the distance between Notched Posts A, fix Ring Beam E in position using 4x 60mm Screws –2x per post.

Working clockwise, fix remaining Ring Beams E to posts to form a square, using 2x 60mm screws per post - Figs.3b, 3c, 3d & 3e. Also attach Full Post B as shown in Fig.3d. Ensure each Ring Beam E is also attached to inner face of the previous Ring Beam E.

4



Position Back Rest F onto Seat C (Fig.4a) and fix in position using 4x 60mm Screws – 2x to Seat F (see arrows in Fig.4a) and 2x to posts (Fig.4b). Repeat procedure for remaining Back Rest F.

5



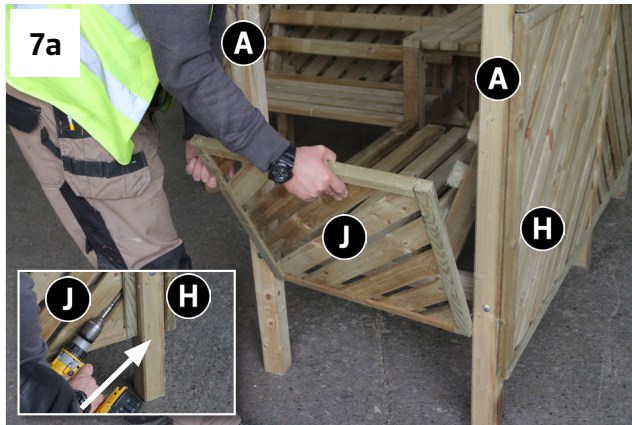
Position Table Top G onto Table Leg D and between Full Posts B as shown in Fig.5a. Ensuring Table Top G is levelled, fix in position through Table Top G battens using 4x 60mm Screws – 1x into each Full Post B & 1x into Table Leg D. See Fig.5b.

6



Attach 2x Back Panels H to posts to rear of seat assembly (ensure top Back Panel H meets the underside of Ring Beam E) as shown in Fig.6a and 6b using 12x 60mm screws – 6x per panel. Repeat procedure for remaining Back Panels H.

7



Locate 2x Side Panels J between Notched Posts A (ensure top Side Panel J meets underside of Ring Beam E and bottom Side Panel J is in line with the underside of Back Panel H) as shown in Fig.7a & 7b. Fix in position using 8x 60mm Screw – 4x per Side Panel J. Repeat procedure for remaining Side Panels J.

8



Attach Arm Rest K to Side Panel J as shown in Fig.8 using 2x 60mm Screws. Repeat procedure for remaining Arm Rest K.

9



Attach Diagonal Front Brace L to Notched Post A and Ring Beam E using 2x 60mm Screws. Repeat procedure for remaining Diagonal Front Brace L.

10



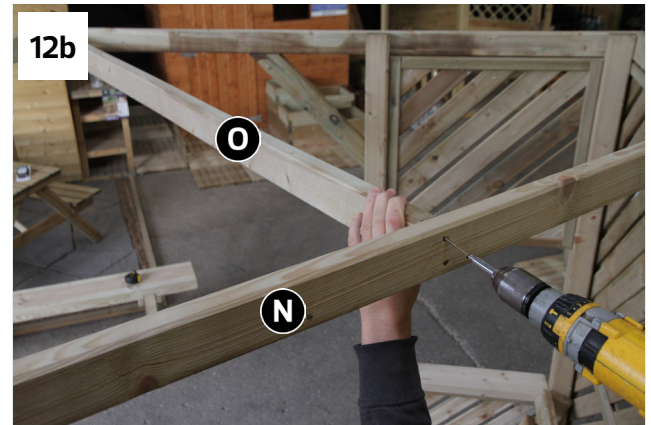
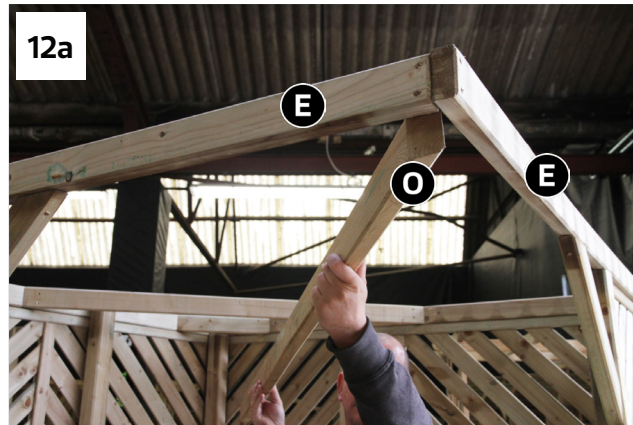
Attach Rear Corner Brace to Ring Beams E as shown in Fig.10 using 4x 60mm Screws – 2x per side.

11



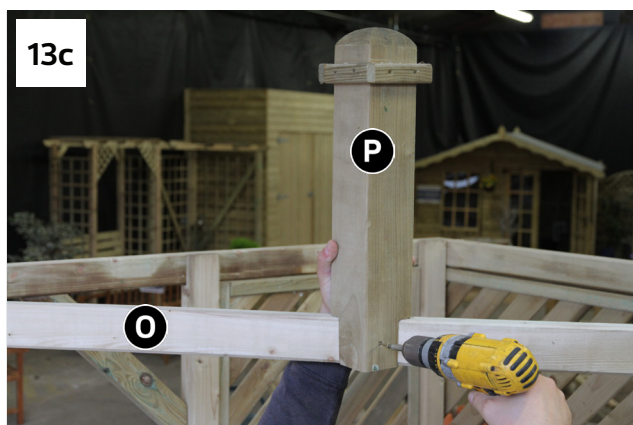
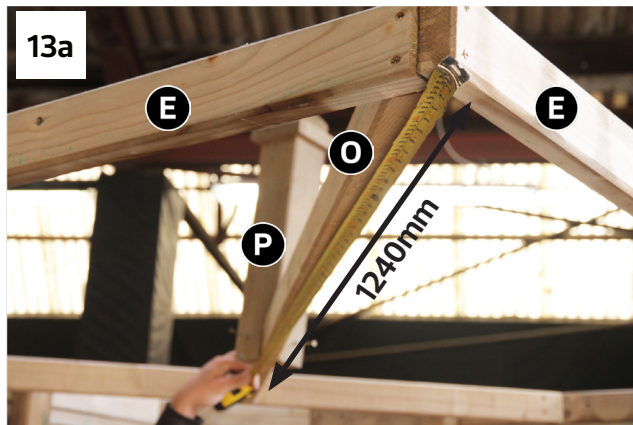
Attach Centre Brace N to Ring Beams E as shown in Fig.11 using 4x 60mm Screws – 2x per side.

12



Locate Finial Support O between front Ring Beams corner and middle of Centre Brace N (Fig12a). Fix in position using 4x 60mm Screws as shown in Figs.12a and 12b.

13



Locate Finial P onto Centre Brace N (1240mm from edge of front corner as shown in Figs.13a & 13b) and fix in position using 2x 60mm Screws –Fig.13c.



Position Roof Panel Q onto Finial P and Ring Beam E and attach to Finial P using 1x 60mm Screw as shown in Fig.14a. Repeat procedure for remaining Roof Panels Q. Ensuring Roof Panels Q are correctly aligned, fix to Ring Beams E using 12x 60mm Screws – 3x per Roof panel Q – Fig.14b. Ensuring Roof Panels Q are correctly aligned, fix to Ring Beams E using 12x 60mm Screws – 3x per. Roof panel Q – Fig.14b.



The Brighton Corner Arbour is now complete.